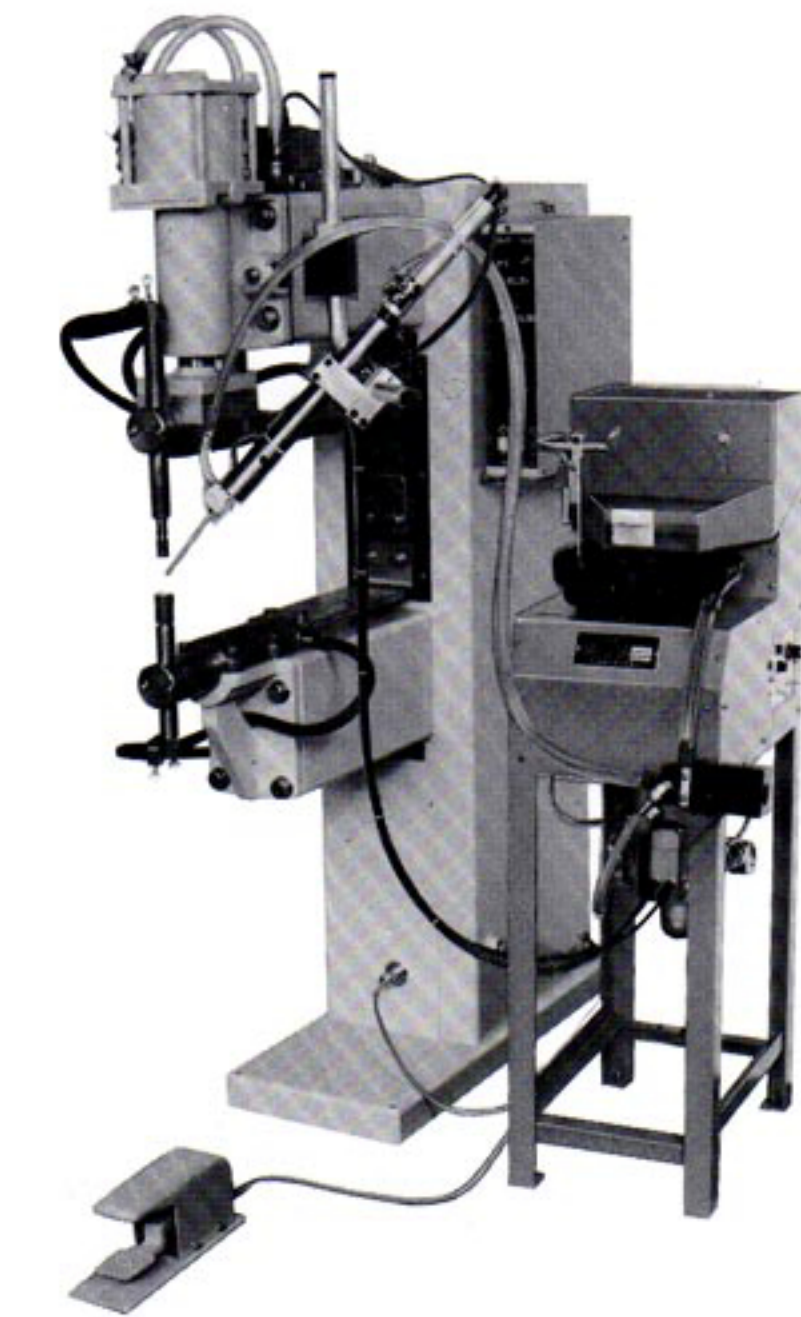


Nut Feeder of Hi-Technique and Hi-Reliability for nut welding work!

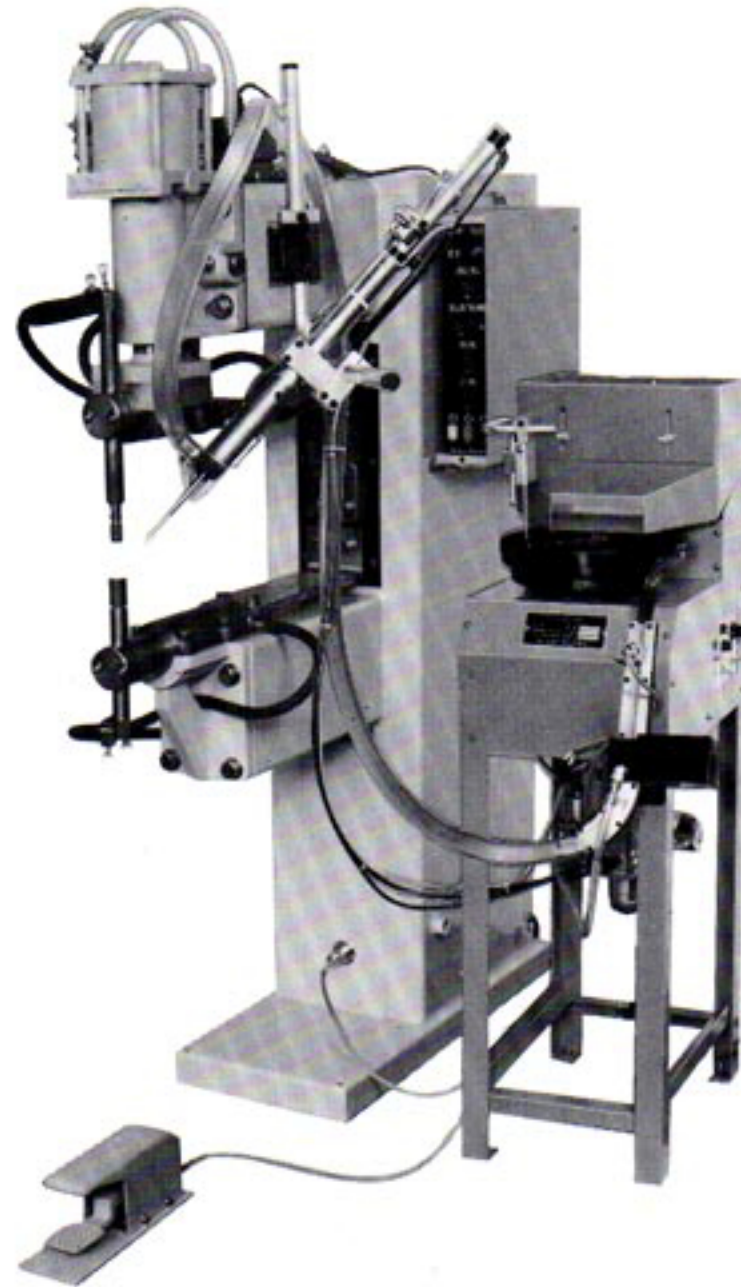


● Single Feed Type



① Single Feed Type (Square, Round and Hex Nuts)

This is the standard type equipped with Hopper & Leveler Switch, Bowl, Escapement and Feeding Head. Simply put the nuts into the Hopper and you can have them in the desired position with head and tail selected automatically.



② Single Feed Type (T-Nuts, Nut Direction Controlled Type)

Nut direction controlled feeding is often necessary when feeding T-Nuts. In this case we recommend this type for improving productivity.

③ Table Top Type

Compact body allows installation on spot welding machines or working benches.



④ L-Type (Separate Type)

This L-Type is equipped with a large cylindrical bowl and is necessary when using large nuts (over M11) or a particular cycle time. (Hopper in the above picture is an optional part)

※ The above pictures show examples of installation to spot welding machines.

● Standard Equipment ○ Optional

■ Type and Function Table

Feeding Type Symbol		Single			Double						
		S			D	R		M		Z	
		S . C . H	T	L	S . C . H different	S . C . H same	S . C . H different	S . C . H same	S . C . H different	S . C . H same	S . C . H different
Function Equipment		●	●	●	● 2 Units	● 2 Units	● 2 Units	● 2 Units	● 2 Units	● 2 Units	● 2 Units
Feeding Head		●	●	●	● 2 Units	● 2 Units	● 2 Units	● 2 Units	● 2 Units	● 2 Units	● 2 Units
Feeding Head Bracket		●	●	●	● 1 set	● 1 set	● 1 set	● 1 set	● 1 set	● 1 set	● 1 set
Types of Escapement	Standard	●			● 2 Units	● 2 Units	● 2 Units	● 2 Units	● 2 Units	● 2 Units	● 2 Units
	Ratchet		●								
	Push			●							
Hopper (9 Lit.)		●	●	●	●	●		●		●	
Mounting		●	●	●	●	●	●	●	●	●	●
Bowl	S-Type	●	●	●	●	●		●		●	
	L-Type						●		●		●
Anti-Overflow Switch	Circular Switch	●			●	●	●	●	●	●	●
	Proximity Switch		●	●							
Panel Cover		○	○	○	○	○	○	○	○	○	○
Jumbo Hopper (30 Lit.)		○	○	○		○		○		○	
Main Body Cover		○	○	○	○	○		○		○	

※ An L-Type Bowl is applied to the Double Feed-Different Nut type, and also may be applied to other types depending upon nut size (over M11) or duty cycle.